



Dart Aerospace Ltd.
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D2397-1
Job Sheet 207853



Part No: D2397-1

Job Qty: 5 pcs

Part Name: Rubber Cushion



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/5/20

Job Tracking No:

Due Date: 3/30/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP A 98.12.15 New Issue DM

Ship Via:

Bill of Materials



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Container No: S262657



Part: D2397-1

Job No: 207853

Serial No/Batch: S262657

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/11/20

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	5 pcs	3/30/20		0.00	0.26	Small Fab - 1		DAS 58 9-89 MAR 10 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	5 pcs	3/30/20		0.00	0.00	QC 5 - 10		DAS 30 9-89 MAR 11 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	5 pcs	3/30/20		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 8 - B4B		
130	QC 21 - SA	5 pcs	3/30/20		0.00	0.00	Packaging 3 - 37 - B4B		DAS 21 9-89
							QC 21 - SA - 21		
							QC 21 - SA - 70		
							QC 21 - SA - 53		

Part Op 100 - Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200
 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
 120 - (Identify as per dwg & Stock Location: _____), LOCATION : GA
 130 - (QC21- Final Inspection - Work Order Release)

MAR 11 2020

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MNEO60S.063	Neoprene Sheet 0.063	.3245 sf (.0649 ea)	100-Small Fab - 1	5165308

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	MNEO60S.063	0	137	0

Part Specifications

Specifications could not be found.

Plex 3/5/20 12:54 PM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS			
		Rework ☐ Scrap ☐ Use-as-is ☐		Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube ☐ Machining ☐ Large Fab ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date :	Sequence #:	QTY Affected :		MRB (QSI042)			
Description Work Order Deviation		Disposition				Completed By	
						Lead hand / Supervisor	
						QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					